IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re Application of:

John CALABRIA et al.

Application No.: 09/482,338

Filed: January 14, 2000

For: METHOD FOR FORMING GOLF

BALL WITH POLYURETHANE



Group Art Unit: 1732

Examiner:

Attorney Docket No.: 174-831

PRELIMINARY AMENDMENT

Commissioner of Patents and Trademarks Washington, D.C. 20231

Sir:

Please enter the following amendments and comments into the file of this application prior to examination thereof.

IN THE CLAIMS:

Please add the following new claims 14-27 as follows:

- 14. (New) A method of making a golf ball having a core and outer layer and using first and second mold halves, comprising the steps of:
- allowing a first portion of polyurethane to partially cure to a first selected state of gel in a first cavity;
- b) positioning said core within said first cavity to mold said first portion of said polyurethane at said selected state of gel around said core;
- c) allowing a second portion of polyurethane to partially cure to a second selected state of gel in a second cavity of the second mold half;
 - d) mating said first mold half and said second mold halves; and
 - e) curing the polyurethane in the mated mold halves.



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